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decisions on a long-term philosophy, even at the expense of shortterm financial goals.". Principle #2 – "Create a continuous process flow to bring problems to the surface.". Principle #3 – "Use 'pull' systems to avoid overproduction.". Principle #4 – "Level out the workload (work like the tortoise, not the hare).".

14 Principles | The Toyota Way | Toyota | Jeffrey Liker ... Executive Summary of the 14 Toyota Way Principles # Section I: Long-Term Philosophy # Principle 1. Base your management decisions on a long-term philosophy, even at the expense of short-term financial goals. Section II: The Right Process Will Produce the Right Results # Principle 2. Create continuous process flow to bring problems to the surface.

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The Guide of the Toyota Way are 14 principles based on Jeff Liker's publication on the values and culture that distinguish Toyota management.

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