

## Service Manual Millermatic 212

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I have a Millermatic 212 that is about 1.5 years old. I have only used about 1/2 of a big roll of wire. My issue is that it will start out just fine then start popping after about 3-4 seconds. Sometimes it will clear itself up, others you may need to stop welding that bead. Once the "popping" starts, the machine will have a hum/vibration to it. I dont think it is a setting issue as that it ...

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To maintain the factory original performance of your equipment, use only Manufacturer's Suggested Replacement Parts. Model and serial number required when ordering parts from your local distributor. TM-238 119 Page 4 Millermatic 212 Auto-Set Hardware is common and not available unless listed.

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