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Service Production Part Approval Process (Service PPAP) is a supplement to Production Part Approval Process (PPAP) 4th edition. This document identifies PPAP requirements for all service parts. These requirements are intended to be clarifications to the PPAP process for service parts and not additional requirements.

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Changes in the 4th Edition • Alignment of PPAP to the ISO/TS 16949:2002 process approach, including: – Aligning the order of the PPAP requirements with the automotive product development and manufacturing process – Inclusion of an example process flow for PPAP

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Production Part Approval Process (PPAP) Manual Level 2 Document . Rev Date Originator Section(s) Change Description 1.0 . 01/29/2016 . Kevin Powers . All : Initial Release . 2.0 : 02/11/2016 . Kevin Powers : 04, 1.13, 1.15, 5.2.1, 5.2.6 . Added definition for PPAP (04), specified Tolerance method for GR&R studies and changed 20% to 30% (1.13), reworded section (1.15), included revised PRF and ...

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