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describes the
installation,
operation and
maintenance of the
ARIES 245 CNC
Turret Punch Press.
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carefully before
installing the
machine, operating
it, or providing
maintenance for it
to obtain a
thorough
knowledge of safe
and efficient
procedures.

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Feedrate rpm F1, F2
j 60.0 / F3, F4 /
30.0. The MANUAL
side controls the
feedrate in the
MANUAL mode
and, the AUTO side
controls the
feedrate in the
TAPE, MEMORY,
and MDI modes.

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When the MODE switch (43) is in MANUAL, all positions except 2, 3, and 4 select the same feedrate as position 1.

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PRESS
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m The following data is the cross-sectional area of cables to be used when your machine is operated on 200 volts, ac. Use the data as a guide in determining the appropriate cables according to your power supply.

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5.5 mm² (0.00853

sq-in) M-2045,

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Press MENU key
MENU key MENU

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key E:All station
delete

L:PASSWORD

G:Station delete
confirmation

display I:Result

display display

confirmation

display PASSWORD

display is intended
for use by AMADA

F:Runout setup

K:ALARM HISTORY

display display

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H: Setup display
J: Daily report
display III-17...

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is not directly
done, you could
allow even more
just about this life,
nearly the world.

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tool grinders ...

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may also refer to
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and to the

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policy is one of

continuous

development of

each type of

---machine, this

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date when issued,
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equipment on the
VELA II with thick
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series and the
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consists of a Servo
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