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controlled Mazaks should have EIA
programming as standard...as that
was one of the advertised features of
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vmc, and they both have EIA

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Mazatrol T Plus - Practical Machinist

Depending on the types of machines, the G-code series T and M are used as follows: G-code series T for the INTEGREX-IV machines, and G-code series M for the INTEGREX-e machines. This manual gives descriptions in general with respect to the G-code series T designed for turning machines.

1 INTRODUCTION
1-2 - NOTE - E UNITS OF PROGRAM DATA INPUT 2 2-1 2 UNITS OF PROGRAM DATA INPUT 2-1 Units of Program Data Input The movements on coordinate axes are to be commanded in the MDI mode or machining ...

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