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The first edition of Juran's Quality Control Handbook in 1951 attracted the attention of the Japanese Union of Scientists and Engineers (JUSE), which invited him to Japan in 1952.

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Quality Control Handbook.1, 2Figure 1 depicts his model for optimum quality costs. Juran also defines three quality zones relative to the point of minimum total quality costs. The "zone of improvement projects" lies below the optimum quality level, while the "zone of perfectionism" lies above it.

Optimum Quality Costs and Zero Defects: Are They ...

In 1999, Juran published the 5th addition of Juran's Quality Handbook where he included the following depiction of the Quality Cost Curve. This is super important - so the X-Axis is the Quality Level which moves from 0% conformance on the left to 100% conformance on the right.

The Cost of Quality - CQE Academy

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