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Drilling formulas and definitions What is the drilling time required for drilling a 30mm length hole in alloy steel (JIS SCM440) at a cutting speed of 50m/min and a feed 0.15mm/rev? (Answer)  $n = (50 \times 1000) \div (15 \times 3.14) = 1061.57 \min - 1 Tc = (30 \times 1) \div (1061.57 \times 0.15) = 0.188 \times 60$  11.3sec

Formula for Drilling | MITSUBISHI MATERIALS CORPORATION Formulas and Calculations 8 Formula 2 PO, gpm = [3 (7 2 x 0.7854) S] 0.00411 x SPM where D = liner diameter, in. S = stroke length, in. SPM = strokes per minute: PO, gpm = [3 (72 x 0.7854) 12] 0.00411 x 80 PO, gpm = 1385.4456 x 0.00411 x 80

Formulas - Oil Careers | Petroleum Engineering Drilling Formula Calculator - calculates automatically for surface feet per minute (SFM), revolutions per minute (RPM), inches per tooth feed rates, inches per tooth feed rates, and cubic inches per minute metal removal rates Drilling Formula Interactive Calculator

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Formulas and Calculations for Drilling, Production and ... Oil Rig Formulas and Drilling Calculations sometimes have constants, numbers that you will need to remember. The constant for this formula is 1029.4 to find the capacity of a given Diameter, remember it. We don't need to go into too much detail at this point, but what the 1029.4 does, is converts square inch into bbl/ft.

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