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Fel-Pro, ASE Certified Master Technician, John Gurnig explains the importance of following the correct torque sequence when removing a cylinder head and reinstalling it after head gasket replacement. He demonstrates how to find the proper torque sequence for each vehicle via FMe-Cat.com and also offers other underhood tips and techniques.

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installing a FEL-PRO PermaTorque head gasket. For torque-to-yield applications, head bolts are torqued additional partial turns (shown as "degrees" in the tables) after reaching a specified torque in foot-pounds.

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DRiV eCatalog Resource Center for Passenger Cars and Light Truck, Small Engine, Performance, Marine, Power Sport, Commercial and Agricultural and Industrial, as well as Technical Information

DRiV - Torque Specification Look-up

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The guide is claimed to be the only complete cylinder head torque reference. There are 400 new applications and 55 new torque-sequence diagrams. The pocket-size guide presents all torque specifications in clear, easy-to-read listings by manufacturer, engine size and model year.

Engines torque spec guide updated - ScienceDirect

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